#### **Product Information:**

# **Parquet Adhesive Hybrid 269**

# Elastic, fast curing and moisture reducing membrane

# General description and typical applications:

Parquet Adhesive Hybrid 269 is an elastic and fast curing parquet adhesive, especially developed for strips and mosaic parquet, plank floors and wood block floors at wooden, concrete, steel and aluminium sub floors.

Opposite normal waterbased adhesives, Parquet Adhesive Hybrid 269 can be used in constructions where the moisture content is up to 85 % RH. (see page 2)

The adhesive does not contain water, isocyanides or organic solvents, and cures in a reaction with air moisture.

Parquet Adhesive Hybrid 269 fulfills the requirements of Emicode Class EC1.



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The Danish Flooring Trade Association

### Physical / chemical properties:

Adhesive:

Type: SMP
Colour: Lightbrown
Consistency: Tixotropic
Solids content: 100 %

Specific gravity: approx. 1,56 kg/litre

Shelf life: Minimum 6 months in unopened packing if stored dry and cool.

Packaging:

Item no	Size
26912	12 ltr bag
26910	10 ltr can

Cured adhesive:

Colour: Lightbrown

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#### **Directions for use:**

Preparation:

The sub floor must be firm, clean, free of grease, continuously dry and level.

Levelling: Must be levelled to a max. variation of +/- 2 mm on a 2 meter distance. If the sub floor is not

sufficiently levelled, a filling must be made.

Humidity: The humidity in the sub floor must normally \* max be 85 % RH.

If the moisture is between 65-85% RH, the technical department has to be contacted in the following cases: Ground level without build in damp proof membrane, floors above basements also includes crawl space, garages and a like. In these cases an evaluation will be made, whether or not the product can be used. The moisture content has to be measured at room temperature of 17 °C to 25 °C. The measurement of the humidity must be made in accordance with the regulations in GSO Gulvfakta.

Bonding can normally be made on concrete, chipboard (wood fibreboard's), cement based levelling compounds, steel and aluminium. However, we always recommend an adhesion test to be carried out.

The wood has to be acclimatised in the room in which they are to be laid. The room must be closed, heated to 17 °C and have a humidity of 35 - 65 %. However, the future equilibrium humidity and temperature must be achieved. Work with water based products should not be carried out in the room (e.g. painting, papering etc.). For further information, please refer to the parquet suppliers instructions. In case of under-floor heating, special precautions must be taken. See the instructions from the supplier.

Application temperature: 17 - 25 °C. The relative humidity of the air in the room may not exceed 65 %.

The humidity can be reduced by heating and/or ventilation.

Application: The parguet staves are placed in the wet

adhesive, pressed firmly to the surface and loaded with sandbags or similar. For further information, please refer to the parquet suppliers instructions. Please note that no adhesive must be pressed up

between the staves.

When bonding plank floors and wood block floors, a sufficient load is very important. During all bonding, it must be controlled that full contact between wood and sub floor is achieved. For plank floors it might

be necessary to sort out curved planks before bonding.

Yield: Depending on the floor type and the moisture content.

For strips- and mosaic parquet use 0,5 m²/liter For plank, and wood block parquet use 1,0 m²/liter.

If the moisture content is above 65% RH always use 1,0 m²/liter. Please note that the glue should always

rub of on the wood, no matter what kind it is.

When using the adhesive machine with a layout width of 50 cm and fully loaded with 12.25 liters of adhesive, then an interpretation of approx. 23 meters at a consumption of 1 liter/m2 and 46 meters at a

consumption of 1/2 liter/m2 is obtained.

Working time: 0 – 30 minutes at 20 °C and 50 % RH.

Post treatment: Surface treatment of the floor should not be carried out until 48 hours after laying.

Cleaning: Adhesive on the skin is removed with alcohol and water and soap. Tools are cleaned with a cloth, while

the glue is still wet. Cured glue is removed mechanical.

#### Safety:

Hazard symbols: None

For further information, please refer to Safety Datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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